Telephone: 01480 395256
www.i4automation.co.uk
sales@i4automation.co.uk

i4 Automation Ltd
Innovative Solutions for Industry

Application Note - Jazz Cloner Step by Step instructions

Copy from existing Jazz PLC

Plug into Jazz PLC with the program to copy.

Steps	Button	Notes	Screen After Pressing
1	**i**	*Once powered up press and hold for 5 seconds*	PROGRAM CLONER
2	**Return**		
3	**Right Arrow**	*Press key until (once)*	PLC to Cloner
4	**Return**		Topic Selection (All)
5	**Right Arrow**		Limit Imports (99)
		Press return and use number keys to limit number of copies that can be made 1-254. Then press return. I used 99 in this example.	
7	**Right Arrow**		Export?
8	**Return**	*Only shown if cloner has been used before*	Cloner not empty erase?
9	**Return**		PLC Will stop! Continue?
10	**Return**		Exporting OS XY %
			Exporting Application XY %
			Data Exported Successfully

Power OFF

i4 Automation Ltd
Innovative Solutions for Industry

Plug cloner into cloner PLC

1	**i**	*Once powered up press and hold for 5 seconds*	PROGRAM CLONER
2	**Return**		
3	**Right Arrow**	*Press key until*	Cloner to PLC
4	**Return**		Import 99 copies left
5	**Return**		PLC Will stop! Continue?
6	**Return**	*Backlight will go Off - On* Screen will change	*...WAIT...*
			Bootstrap Importing OS XY%
		wait…	Resuming PLC import process…
		wait…	PLC will reset & run. Continue?
7	**Return**		*YOUR Application screen*

Andrew Johnson-Chapman
March 2022